

# Technical Data Sheet

## Humidur® AF 10 - Anti-Fouling System



### Product Description

Humidur AF 10 is a 2-component solvent-free modified polyamine cured epoxy system offering the following benefits:

- **Protection against fouling**
- **Single coat system**
- Can be applied on steel, concrete, aluminium, glass reinforced plastic (GRP), fibre reinforced plastic (FRP) or on top of Humidur anti-corrosion coatings
- **Environmentally friendly** (100% solids, no solvents, no isocyanates, no TBT, free of asbestos)
- **Excellent abrasion resistance & impact resistance**
- **Outstanding adhesion** to substrate and interadhesion between layers
- Capable of **curing under water**: can be exposed to water immediately after application. During the curing process, the coating cannot be subjected to any mechanical load.
- Capable of **curing at freezing temperatures**
- **Unlimited overcoating**

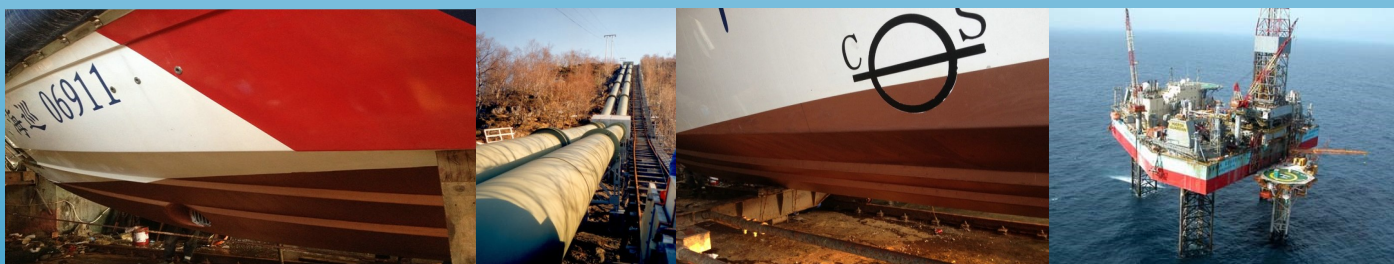
### Recommended Use

Humidur AF 10 is generally applied on structures where fouling forms a threat:

- Anti-fouling in shipping: e.g. ship's hull
- Offshore structures
- Marine structure: e.g. lock door
- Intakes of cooling systems or hydropower facilities
- Inside of pipelines transporting any kind of water, regardless of its salinity

When the substrate is steel or aluminium, provide an anti-corrosion layer first.

Humidur AF can be brushed or be applied with a spatula onto the substrate.



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## Manufacturer's Information

Acotec nv, with registered offices at Aalst, Belgium, is the developer and sole manufacturer of the Humidur products, distributed worldwide through a wide network of agents and cooperative companies. The expected lifetime of Humidur AF 10 is more than 10 years. Contact Acotec directly or visit [www.acotec.be](http://www.acotec.be) or [www.humidur.be](http://www.humidur.be) for reference projects.

## Composition

Humidur AF 10 consists of two components:

A is the base component and contains:

- non-crystallisable epoxy resins,
- high-tech modifying agents and elastifiers,
- Anti-fouling and colouring pigments

B is the hardener and contains:

- polyamine hardener complex

## Environment

Humidur AF 10 has been designed to fully respect the environment. The product contains:

- No VOC (0%),
- No solvents or diluents (WFT = DFT),
- No isocyanates,
- Free of asbestos (MSC.282(86), IMO MSC.1/Circ. 1379, IMO MSC.1/Circ. 1426)
- No TBT.

Humidur AF 10 is capable of curing under water and has a leaching that will have no toxic, mutating or lethal effect on the fauna and flora in and out of the water.

As Humidur is a one-layer system, it reduces the amount of waste and minimizes loss spray.

All technical reports are available upon request.

Humidur AF 10 is to be applied with the standard health and safety requirements: coveralls, gloves, safety goggles and air masks with gas and vapour filter.

Health & safety recommendations are to be consulted in the safety data sheet of Humidur AF.



## Product Data

SPECIFIC DATA	Humidur AF 10	
Density @ 23°C	Component A	±1.28 g/cm <sup>2</sup>
	Component B	±1.06 g/cm <sup>2</sup>
	Mixture A + B	±1.25 g/cm <sup>2</sup>
Solid content	100%	
Flash point mixture A + B	>100°C	
Hardness	Shore D>60	
Colour	Copper red	
Minimum layer thickness	400 µm	
Maximum layer thickness	1000 µm	
Covering capacity (WFT = DFT) Theoretical @ 400 µm	0.50 kg/m <sup>2</sup>	
Mixing ratio A : B	By weight	5.9/1
	By volume	4.89/1
Overcoating time	Unlimited	
Standard packaging	18 kg	
Pot life at 23°C	45 minutes	
Shelf life max 25°C dry	12 months	



## Curing time

Humidur coatings have the ability to cure under water. The curing of Humidur is a chemical reaction and is water repellent. The curing times are based on air circulation, temperature and the film thickness. The touch dry time at 20°C is 4 hours. For a full cure, the indicative values are:

	10°C (50°F)	15°C (59°F)	20°C (68°F)	25°C (77°F)	30°C (86°F)
<b>Full cure</b>	4 days	3 days	48 hours	36 hours	24 hours

## Surface Preparation

Humidur AF 10 can be applied on steel, aluminium, concrete or on GRP or FRP. If the structure is made in steel or aluminium, it is recommended to apply an anti-corrosion layer first, preferably Humidur FP or Humidur ME. All surfaces shall be free of oil, grease, dust or any other contamination prior to coating.

STEPS IN SURFACE PREPARATION	Substrate			
	Steel or Aluminum			Concrete, GRP or FRP
	Existing coating	Blank steel/Al		
Apply or repair anti-corrosion coating in accordance with the technical data sheet and application procedure of this coating	Yes	600 µm Humidur FP or ME		No
Check for compatibility between anti-corrosion coating and Humidur AF with manufacturer	Yes	No		No
Protect areas not to be coated with masking tape	Yes	Yes		Yes
Remove all existing fouling	Yes	No, if over-coating interval < 2 days	Yes, if overcoating interval > 2 days	Yes
Remove salts by hydrojetting with fresh water	Yes	No	No	Yes
Clean surface with Acetone or similar	Yes	No	No	Yes
Roughen the surface with orbital electric sander or manually with abrasive paper	120-180 grade discs or paper	No	No	60-120 grade discs or paper
Remove all dust	Yes	No	TBD on-site	Yes
Clean the surface with fresh water	Yes	No	TBD on-site	Yes
Clean surface with Acetone or similar	Yes	Yes	Yes	Yes



## Application

APPLICATION PARAMETERS		Humidur AF 10
Temperature before mixing		18°C - 25°C
Application temperature of mixture		20°C
Surface temperature	Minimum	> 0°C and > dew point + 3°C
	Maximum	50°C
	Ideal	> 20°C
Humidity	Relative Humidity	< 95%
	Surface	No condensation

## Lifetime

After application, an adhesion test is performed (according to ISO 4624) for which we commit ourselves to achieve a minimum criterion of 5 MPa.

A layer thickness of 400 µm is expected to perform at least 10 years.

## Approvals/Certificates

- ABS certificate (American Bureau of Shipping)
- CCS certificate (Chinese Classification Society)
- University Ghent: tin-free anti-fouling coating
- SGS Intron: Leaching from a coating system: determination of anti-fouling properties
- Eco-friendly anti-fouling according to MSC.282(6), IMO MSC.1/Circ.1379, IMO MSC.1/Circ.1426