

Lock Door at Ivoz Ramet**Facts:**

- Start of the project:

29/05/1991 (upper doors)
13/06/1991 (lower doors)

- End of the project:

02/06/1991 (upper doors)
17/06/1991 (lower doors)

- Exact location:

Avenue Théodule Gonda
4400 Ivoz-Ramet
Belgium

- Name client:

Walloon Administration

- Treated surface:

Complete door and parts with a total of
1100m² of steel protected.

- Applied products:

Humidur®

- Extra information:

The lock door at Ivoz Ramet on the River Maas is situated between Namen and Luik. The lock door dated from 1930 and suffered from severe corrosion until 1993, when the Humidur coating was applied.

There were 2 lock doors of 6.40m high and 7.60m wide and another 2 lock doors of 9.00m high and 7.60m wide.

Only 4 days (=101 hours) were needed to take care of the upper doors. Two weeks later another 4 days (=105 hours) were needed to protect the lower doors.

Acotec nv



View on the upper level at the lock door in the town of Ivoz Ramet



Smaller parts and covered lock door after coating application



View on the sandblasted and coated lock door after dismantling

